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## **Ring & Pinion Sets**



Ring & Pinion Set - Part #1312-27-110A

RING & PINION SETS										
PART NUMBER	CODE	# REQ.	DESCRIPTION	MODEL/ ENGINE TYPE	YEAR	NOTES				
M068-27-110A	S	Ι	Ring & Pinion Set (4.11 Ratio)	RX7 Miata	979-85  994-97	Short pinion design. Also fits RX2, RX3 SP.				
M054-27-110A	S	I	Ring & Pinion Set (4.44 Ratio)	RX7 Miata	979-85   994-97	Short pinion design. Also fits RX2, RX3 SP.				
1312-27-110A	С	I	Ring & Pinion Set (4.875 Ratio)	RX7 Miata	979-85  994-97	Short pinion design. Also fits RX2, RX3 SP.				
1480-27-110	С	Ι	Ring & Pinion Set (5.125 Ratio)	RX7 Miata	979-85  994-97	Short pinion design. Also fits RX2, RX3 SP.				
M055-27-110A	S	I	Ring & Pinion Set (4.11 Ratio)	RX7 NT	986-9					
M066-27-110A	S	I	Ring & Pinion Set (4.33 Ratio)	RX7 NT	986-9					
P092-27-110B	С	Ι	Ring & Pinion Set (4.33 Ratio)	RX7 T	987-9					
P061-27-110	S	Ι	Ring & Pinion Set (4.10 Ratio)	RX7 TT	1993-95					
P0A5-27-110A	С	Ι	Ring & Pinion Set (4.33 Ratio)	RX7 TT	1993-95					
0662-27-950A	Æ	Ι	Ring & Pinion Set (4.875 Ratio)	Miata I.6	1990-93	Requires special fitment. Call for information.				
= NEW! Comp	etition Part		NT = Non-Turbo	T = Turbo	T = Twin-Turbo (93-95 RX7)					

NOTE: 1986-91 RX7 Non-Turbo Ring & Pinions: The 4.33 ratio gear set is the lowest gear set available for 1986-91 non-turbo RX7s. To obtain an even lower gear ratio (4.44, 4.875, etc.), there are two options:

1. The least expensive modification is very complicated and should be done only by qualified machinists. It requires grafting (splining and welding) of a short pinion shaft from an early (1979-85) RX7 to the end of an (1986-91) RX7 non-turbo long pinion shaft.

2. Purchase an adapter kit that allows you to fit a short pinion gear set to the 1986-91 RX7. This is more expensive than the modification explained above but does provide the ability to install a different pinion shaft later, if you need an alternate ratio.

Please call for information on purchasing these modifications and/or parts.

### **Ring & Pinion Information**

Mazda offers optional gear sets that can be used for the early RX7 1979-85, RX2 all and RX3 SP 1977-78. These models use "short pinion" gear sets.

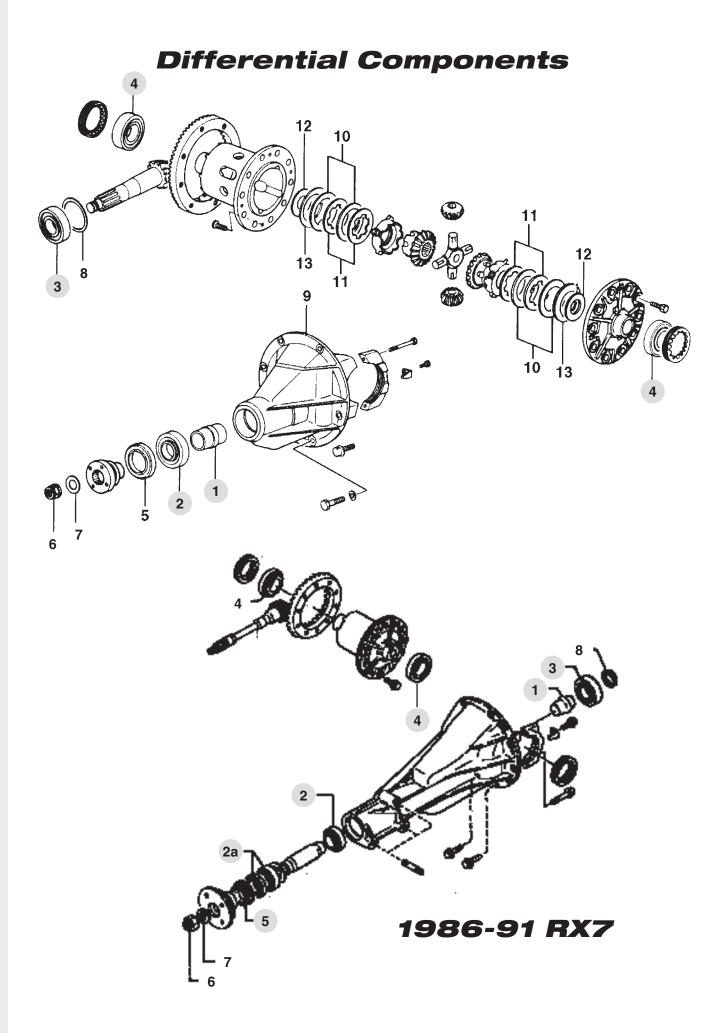
RX3 models (except those of "SP" variety) use a "long pinion" shaft. The pinion shaft is approximately 2-3/8" longer than the "short pinion" shaft version. There are two (2) alternate gear sets available from the factory that will fit the "long pinion" differential case. Please call for information about these ring and pinion sets.

Ring & pinion sets for the RX7 1986-91 have the longest pinions of any differential Mazda produced. The normally aspirated RX7's ring & pinion set is not interchangeable with the turbo gear set. The only alternate gear set available for the RX7 1986-91 non-turbo is a 4.33 ratio, which came in the limited edition 1989 GTUS model.

Using a lower ratio gear set improves acceleration and torque. A higher number means a lower ratio. To help calculate the proper gear set for your racing application, please use the formula below. This formula should only be considered a guide. Use the gear ratio chart in the transmission section of this catalog to obtain the transmission ratio needed for the formula.

SPEED (MPH) = 
$$\frac{A \times B}{C \times D \times (1056)}$$

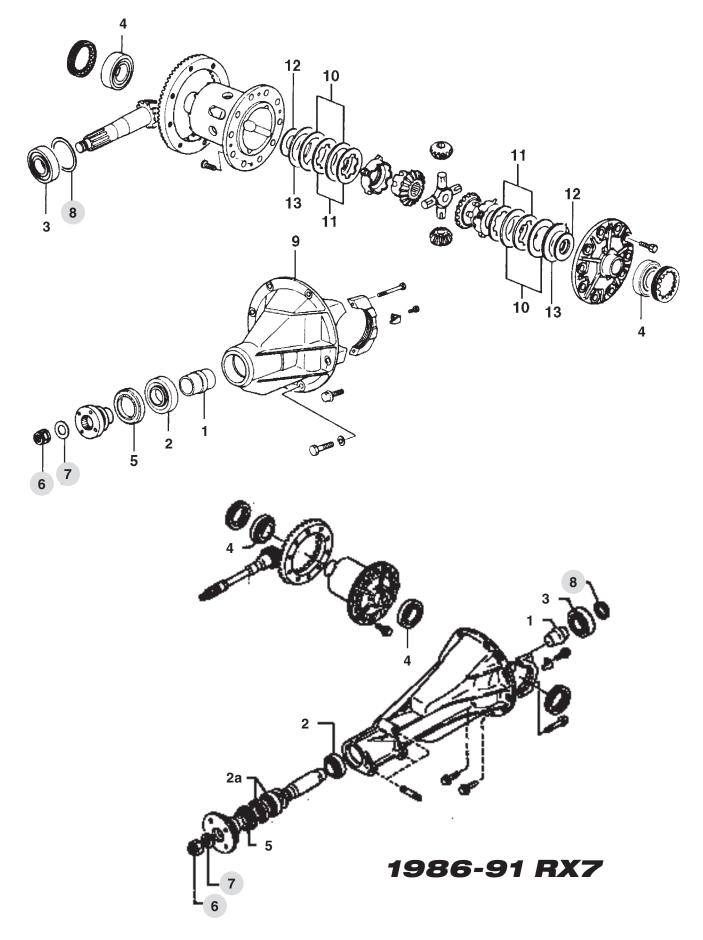
- A = Rear tire circumference (measure in inches at the outside edge).
- B = Engine rpm (be as accurate as possible).
- C = Rear axle ratio.
- D = Transmission gear ratio.



	DIFFERENTIAL COMPONENTS									
ITEM NO.	PART NUMBER	CODE	# REQ.	DESCRIPTION	MODEL/ ENGINE TYPE	YEAR	NOTES			
1	4352-27-171	С	I	Tube, Crush	12A & 13B	ALL	For competition unit only.			
I	0305-27-171	S	I	Tube, Crush	12A & 13B RX7 RX7 T	97 -78  979-85  987-9				
I	M035-27-171	S	Ι	Tube, Crush	RX7 NT Miata 1.8	986-9   994-97				
1	R004-27-171	S	I	Tube, Crush	RX7 TT	1993-95				
1	T020-27-171	S	I	Tube, Crush	Miata 1.6	1990-93				
2	0540-27-210	С	I	Bearing, Front Pinion	12A & 13B	ALL	For use in competition differen- tial only.			
2	0755-27-210	S	I	Bearing, Front Pinion	I 2A & I 3B RX7 NT Miata I .8	97 -78  979-9   994-97				
2	0604-27-220	S	I	Bearing, Front Pinion	RX7 T RX7 TT	987-9   993-95				
2	3919-27-220	S	I	Bearing, Front Pinion	Miata 1.6	1990-93				
2A	M055-27-143	S	2	Bearing, Drive Pinion (Front)	RX7 NT	1986-91	See inset drawing.			
2A	P016-27-143	S	2	Bearing, Drive Pinion (Front)	RX7 T	1987-91	See inset drawing.			
3	0221-27-210	S	I	Bearing, Rear Pinion	12A & 13B RX7	97 -78  979-85				
3	M025-27-210	S	I	Bearing, Rear Pinion	RX7 NT RX7 T Miata 1.8	986-9   987-9   994-97				
3	R001-27-210	S	I	Bearing, Rear Pinion	RX7 TT	1993-95				
3	0755-27-210	S	I	Bearing, Rear Pinion	Miata 1.6	1990-93				
4	0221-27-350	S	2	Bearing, Side	2A &  3B   RX7 NT   Miata  .8	97 -78  979-9   994-97				
4	0118-27-350A	S	2	Bearing, Side	RX7 T RX7 TT	987-9   993-95				
4	0249-27-350	S	2	Bearing, Side	Miata I.6	1990-93				
5	0223-27-018	S	I	Seal, Pinion	12A & 13B RX7	97 -78  979-82				
5	M005-27-165	S	I	Seal, Pinion	RX7	1983-85				
5	M055-27-165	S	I	Seal, Pinion	RX7 NT	1986-91	With and without limited slip.			
5	P090-27-165	S	I	Seal, Pinion	RX7 T	1987-91				
5	R001-27-165	S	I	Seal, Pinion	RX7 TT	1993-95				
5	T020-27-165	S	I	Seal, Pinion	Miata I.6	1990-93				
5	MA02-27-165	S	I	Seal, Pinion	Miata 1.8	1994-97				
Æ	= NEW! Competition Pa	rt	NT =	Non-Turbo	T = Turbo	T = Twin-Turbo	o (93-95 RX7)			

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# Differential Components, continued ...



	DIFFERENTIAL COMPONENTS, continued									
ITEM NO.	PART NUMBER	CODE	# REQ.	DESCRIPTION	MODEL/ ENGINE TYPE	YEAR	NOTES			
6	0223-27-030	S	I	Nut, Lock	12A & 13B RX7 NT & T RX7 TT Miata 1.8	97 -78  979-9   993-95  994-97				
6	3919-27-130	S	I	Nut, Lock	Miata I.6	1990-93				
7	0223-27-012	S	I	Washer	12A & 13B RX7 NT & T RX7 TT Miata 1.8	97 -78  979-9   993-95  994-97				
7	3919-27-012	S	I	Washer	Miata 1.6	1990-93				
8	0223-27-401A	S	I	Spacer (3.08 mm)	12A & 13B RX7 NT & T Miata 1.8	97 -78  979-9   994-97				
8	0223-27-402A	S	I	Spacer (3.11 mm)	"	"				
8	0223-27-403A	S	I	Spacer (3.14 mm)	"	"				
8	0223-27-404A	S	I	Spacer (3.17 mm)	"	"				
8	0223-27-405A	S	I	Spacer (3.20 mm)	"	"				
8	0223-27-406A	S	I	Spacer (3.23 mm)	"	"				
8	0223-27-407A	S	I	Spacer (3.26 mm)	"	"				
8	0223-27-408A	S	I	Spacer (3.29 mm)	"	"				
8	0223-27-409A	S	I	Spacer (3.32 mm)	"	"				
8	0223-27-411A	S	I	Spacer (3.35 mm)	"	"				
8	0223-27-412A	S	I	Spacer (3.38 mm)	"	44				
8	0223-27-413A	S	I	Spacer (3.41 mm)	"	"				
8	0223-27-414A	S	I	Spacer (3.44 mm)	"	"				
8	0223-27-415A	S	I	Spacer (3.47 mm)	"	"				
	F003-27-238A	S	2	Seal, Side	RX7 NT	1986-88	Not shown in diagram			
	M0A2-27-238	S	2	Seal, Side	RX7 NT	89-3/90	Not shown in diagram			
	M0A1-27-238	S	2	Seal, Side	RX7 NT	4/90-91	Not shown in diagram			
	P016-27-238	S	2	Seal, Side	RX7 T	1987-91	Not shown in diagram			
	P043-27-238	S	2	Seal, Side	RX7 TT	1993-95	Not shown in diagram			
	Т020-27-238	S	2	Seal, Side	Miata 1.6	1990-93	Not shown in diagram			
	MA02-27-238	S	2	Seal, Side	Miata 1.8	1994-97	Not shown in diagram			
	= NEW! Competition Part		NT = Nor	n-Turbo	T = Turbo T T	= Twin-Turbo (	93-95 RX7)			

**NOTE:** Due to space limitations, adjustment shims and spacers for some models are not listed here. Please call for information on additional differential parts listings.



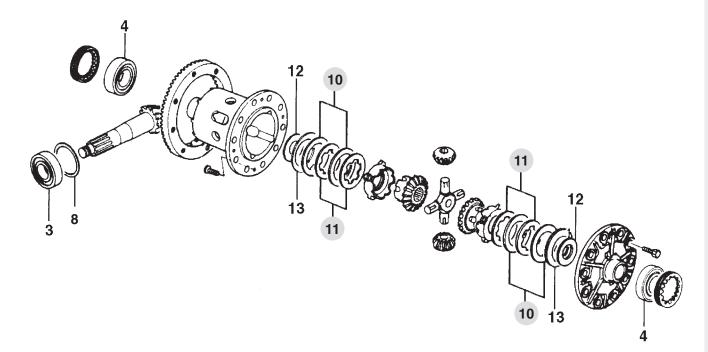
Torsen Limited-Slip Differential – Part #MM02-27-200A

PART NUMBER	CODE	# REQ.	DESCRIPTION	MODEL/ ENGINE TYPE	YEAR	NOTES			
0820-79-970B	С	I	Mechanical L/S	12A & 13B RX7	97 -78  979-85	Cam-actuated, mechanical limited-slip unit will fit stock case with minor modifications.See installation and maintenance notes on page TT-31.			
M081-27-200	S	Ι	Mechanical L/S	RX7 NT	1986-91	Stock L/S from early models.			
MM01-27-200	S	I	Torsen L/S	RX7 NT Miata 1.8	984-9   994-97	Torsen "Type I" unit from 1994-95 Miata can be fitted to 1986-91 RX7 non-turbo models. May also be used on 1984-85 RX7s (12A &13B).			
MM02-27-200A	S	I	Torsen L/S	RX7 NT Miata 1.8	984-9   994-97	Torsen "Type 2" unit from 1997 Miata. Type 2 Torsen unit has a slightly higher bias ratio than Type I units and is less expensive. See notes for Part #MM01-27-200 above.			
P099-27-100B	С	I	Torsen L/S	RX7 T	987-9	Replaces stock turbo (mechanical or viscous- type) limited-slip units.			
P090-27-200B	S	I	Mechanical L/S	RX7 T	987-9	Stock limited-slip from 1987-88 turbo can be used in place of 1989-91 viscous unit.			
P099-27-200E	S	I	Torsen L/S	RX7 TT	1993-95				
T0YI-27-200	С	I	Mechanical L/S	Miata 1.6 323 GTX	990-93   988-89	Easy bolt-in fitment to non-viscous limited- slip Miatas. Replacement of viscous-type differential requires changing output shafts (Part #T005-27-270B).			
9BIA-79-960	С	I	Mechanical L/S	Protege 1.8 DOHC	1990-94				
9B2A-79-960	С	I	Mechanical L/S	323 1.6 SOHC	986-89				
= NEW! Compe	tition Part		NT = Non-Turbo	T = Turbo	T	T = Twin-Turbo (93-95 RX7)			

### LIMITED-SLIP DIFFERENTIALS

**NOTE:** 1979-85 RX7s — If you are building a first-generation (12A) RX7 for road racing (ITA, etc.), we recommend using a 1981-85 GSL model. The GSL model was fitted with rear disc brakes and a mechanical limited-slip differential. If you have a GS model with rear drum brakes, we recommend finding a complete GSL rear end (housing, axles, brakes, differential, etc.) from a wrecking yard. Mazda does not offer a complete limited slip assembly for the GSL, but we can provide replacement parts (friction discs, etc.) to rebuild the limited-slip. For assistance in finding a GSL rear end please call us for salvage yards that specialize in used Mazda parts.

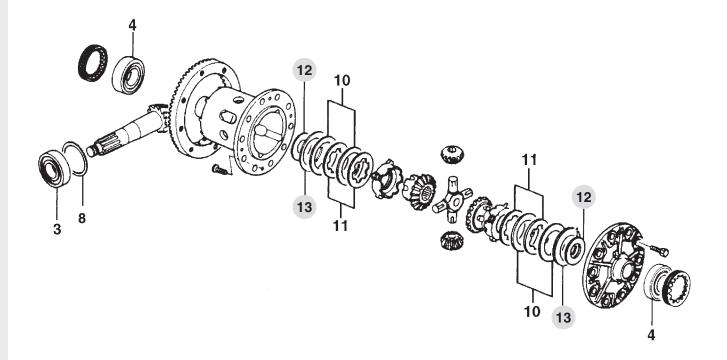
# Limited-Slip Differential Replacement Parts



	LIMITED-SLIP DIFFERENTIAL REPLACEMENT PARTS									
ITEM NO.	PART NUMBER	CODE	# REQ.	DESCRIPTION	MODEL/ ENGINE TYPE	YEAR	NOTES			
10	0221-79-977	С	4	Plate, Friction	12A & 13B	ALL	For competition limited-slip only.			
10	M020-27-258	S	4/6	Plate, Friction	RX7 NT	1981-88	Quantity required: 1981-85 RX7 (4) / 1986-88 RX7 (6).			
10	P020-27-258	S	2	Plate, Friction	RX7 T	1987-88				
10	T0Y1-27-258	С	4	Plate, Friction	Miata 1.6	1990-93	For competition limited-slip only.			
П	0221-79-977	С	4	Disc, Friction (2.0 mm)	12A & 13B	ALL	For competition limited-slip only.			
П	0221-79-978	С	4	Disc, Friction (2.06 mm - O/S)	12A & 13B	ALL	For competition limited-slip only.			
П	M020-27-256	S	4/2	Disc, Friction (2.0 mm)	RX7 NT	1981-88	1981-85 models with rear disc brakes.			
П	M020-27-257	S	4/2	Disc, Friction (2.1 mm - O/S).	RX7 NT	1981-88	1981-85 models with rear disc brakes.			
П	P020-27-256	S	4	Disc, Friction (1.75 mm)	RX7 T	1987-88				
П	P020-27-257	S	4	Disc, Friction (1.85 mm - O/S)	RX7 T	1987-88				
П	T0YI-27-256	С	4	Disc, Friction (Standard)	Miata 1.6	1990-93	For competition limited-slip only.			
П	T0YI-27-257	С	4	Disc, Friction (O/S)	Miata 1.6	1990-93	For competition limited-slip only.			
Æ	= NEW! Competition Part		NT = Noi	n-Turbo T =	= Turbo T 1	T = Twin-Turbo (	93-95 RX7)			

Differential / Drive Train

NOTE: Quantities for replacement parts listed for the 1986-88 RX7 L.S.D. do not correspond to the drawing provided.



	LIMITED-SLIP DIFFERENTIAL REPLACEMENT PARTS, continued									
ITEM NO.	PART NUMBER	CODE	# REQ.	DESCRIPTION	MODEL/ ENGINE TYPE	YEAR	NOTES			
12	0221-79-987	С	2	Washer, Thrust (1.47 mm)	12A & 13B	ALL	For competition limited-slip units only.			
12	0221-79-988	С	2	Washer, Thrust (1.68 mm - O/S)	12A & 13B	ALL	For competition limited-slip units only.			
12	M020-27-252	S	2	Washer, Thrust (1.6 mm)	RX7 NT	1981-88				
12	M020-27-253	S	2	Washer, Thrust (1.8 mm - O/S)	RX7 NT	1981-88				
12	P020-27-252	S	2	Washer, Thrust (1.5 mm)	RX7 T	1987-88				
12	P020-27-253	S	2	Washer, Thrust (1.6 mm - O/S)	RX7 T	1987-88				
12	P020-27-254	S	2	Washer, Thrust (1.77 mm - O/S)	RX7 T	1987-88				
12	T0YI-27-265	С	2	Washer, Thrust	Miata 1.6	1990-93	For competition limited-slip units only.			
13	M020-27-259	S	2	Spring, Conical	RX7 NT	1981-88				
13	T0YI-27-259	С	2	Spring, Conical	Miata 1.6	1990-93	For competition limited-slip units only.			
Æ	= NEW! Competition Part		NT = No	n-Turbo T =	= Turbo T 1	= Twin-Turbo (	93-95 RX7)			

DRIVETRAIN (MISCELLANEOUS)										
PART NUMBER	CODE	# REQ.	DESCRIPTION	MODEL/ ENGINE TYPE	YEAR	NOTES				
4352-25-100	С	I	2-Piece Driveshaft	Various	Various	Designed to remove the resonant frequency and harmonics from the work- ing range of driveshaft speed. For GT applications.				
4352-25-130	С	I	Hardened Sliding Yoke	Various	Various	For transmission fitted with competition extension housing needle bearings. Not recommended for use with transmission bushing.				
4352-25-300	С	I	Center Support Bearing	Various	Various	Center support bearing for competition two-piece driveshaft.				
8BB1-25-060	S	2/4	Universal Joint	Various	Various	Replacement U-joint for use on RX2, RX3, RX4 and early RX7 models (1979-83) with serviceable driveshafts. Also fits competition 2-piece driveshaft.				

