

## Packing List:

- M10 Bolts x 4
- Bumpsteer Spacer x2

## Install Notes:

- 1. Remove Air Box/Intake pipe. Remove the undertray.
- 2. Remove the 4 M10 bolts securing the steering rack in place.



- 3. Remove the M6 Coolant Hose support bracket.
- 4. Loosen the upper steering rack uni joint clamp and remove the lower clamp bolt so that the rack has free travel. The uni joint does not need to be removed.



- 5. Lift the steering rack up at each end and slide in the bumpsteer spacers. The spacers will key in with the collars facing down into the subframe.
- 6. Slide the steering rack forward enough for the front bolts to fall into the steering rack bushings. Slide the rack back into alignment with the bumpsteer spacer. The bolts should fall into place once the rack is aligned over the spacer and subframe.



- 7. Install the remaining two bolts on the back side of the steering rack. Torque to 43 Nm (32 lb-ft).
- 8. Reinstall the uni joint clamp bolts and coolant hose support bracket.
- 9. Reinstall under tray and Air Box/Intake.
- 10. Align the vehicle as soon as possible to reduce any adverse tire wear.



Thank you for your order! Tag us on Instagram! @EVSTuning | #evstuning